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013758

D412-698-023
Job Sheet 205213



Part No: D412-698-023

Job Qty: 2 pcs

Part Name: Automatic Door Opener (fits LH or RH)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/3/20

Job Tracking No:

Due Date: 1/23/20

Created By: Linda Lacelle

Type: Stock

Description:

Note: IIN-D412-698 REV.G IPP Rev:A New Issue 07-07-12 JLM IPP rev B ecn 1207 08.07.03 EC verified by:LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	1/23/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	DAS	
							Packaging 1 - 4	74	JAN 06 2020
							Packaging 1 - 5	9-89	JAN 08 2020
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S245823



Part: D412-698-023

Job No: 205213

Serial No/Batch: S245823

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-43 Issue 6, FAA STC SR014461

Plex 1/3/20 1:59 PM dart.lacelle.linda

120 QC 4	2 pcs	1/23/20	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
130 Packaging 3-1 - Stock - B4B 2 pcs		1/23/20	0.00 0.00	QC 4 - 74	DAS
				QC 4 - 75	78
				QC 4 - 78	9-89 JAN 14 2020
				QC 4 - 84	
				QC 4 - 80	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
135 DC - 1 - B4B	2 pcs	1/23/20	0.00 0.00	Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
140 QC 21 - FG	2 pcs	1/23/20	0.00 0.00	Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78 JAN 14 2020
				Packaging 3 - 26 - B4B	9-89
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
				Packaging 3 - 37 - B4B	21 JAN 14 2020
				DC - 1 - B4B	
				DC - 2 - B4B	
				QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21

2007
F602

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____)

135 - (Document Control) Photocopy bluefile & type labels per PPP D412-698-023 CHG003

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3552-11	Door Prop	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5240858
D3594-043	Floor Doubler Assembly, LH	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	3219252
D3594-044	Floor Doubler Assembly, RH	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	3183877
D3594-5	Doubler	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	3141489x1 5186026x1
D3622-1	Ball Stud	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	3177048
MS20426AD4-4	Rivet	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	313854-1
MS21073L5	Anchor Nut	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	315035
NAS1149D0516J	Washer	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	3157626

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3552-11	2	20	0
	D3594-043	2	9	0
	D3594-044	2	2	0
	D3594-5	2	8	0
	D3622-1	4	29	0
	MS20426AD4-4	4	677	0
	MS21073L5	2	11	0
	NAS1149D0516J	4	318	0

Part Specifications

Specifications could not be found.